





### **Quality demands for B/C grade :**

#### Top side ( B-side ) :

- colour differences and sapwood allowed ( sap max. 15 % surface area )
- sound tight knots max. diameter 15 mm allowed
- sound tight knots chipped , cracked allowed , but filled with wood filler
- open/black knots allowed up to 10 mm – rare and filled with wood filler
- open joints , missing glue , surplus of glue or other technical defects are not allowed
- capillary shakes or open shakes allowed , but rare and filled with wood filler
- pith allowed

#### Back Side ( C-side ) :

- colour differences and sapwood allowed
- sound tight knots max. diameter 25 mm allowed
- sound tight knots chipped , cracked allowed , but filled with wood filler
- open/black knots allowed up to 15 mm , filled with wood filler
- capillary shakes or open shakes allowed , filled with wood filler
- pith allowed